



APPLICATION HSS DRILLS - SPECIAL ENQUIRY

Customer No.: _____ **New Customer** **Order No.** | | | | | | | | | | | | | | | | | | | | | |

Company: _____ **Contact:** _____

Address: _____ **Phone:** _____

State / Province: _____ **Fax:** _____

Country: _____ **Email:** _____

Drill Details

Tool Material: HSS HSS-E PM HSS-E Other

Tool Type: Drill Step Drill Subland Drills
 Core Drills Countersinks Centre Drills

Internal Cooling: Without With

Shank Design: Reinforced Without Flat With Flat
 Parallel Straight Shank Morse Taper Other

Number of Steps: Without With _____ Steps

Total Length: _____ mm

Step Diameter: d₁ _____ mm d₂ _____ mm d₃ _____ mm
 d₄ _____ mm d₅ _____ mm d₆ _____ mm

Point Geometry Relieved Cone For Grey Cast Iron Centre Point
 Facet Point Grind Other

Special Point Grind, Form: A B C
 Without Other

Coating: Uncoated TiN TiCN
 TiAlN TeClube Steam Oxide
 Other

Spiral: RH LH

Quantity Required: _____ Tools

Drawing / Notes

