



APPLICATION TAP - SPECIAL ENQUIRY

Customer No.: _____	New Customer <input type="checkbox"/>	Order No.
Company: _____		Contact: _____
Address: _____		Phone: _____
State/Province: _____		Fax: _____
Country: _____		Email: _____

Tap Details

Thread Cutting Thread Forming

Size: _____

Thread Limit: _____

Please Note: If special thread form, please supply details on separate drawing

d₁ _____

d₂ _____

l₁ _____

l₂ _____

l₃ _____

l₄ _____

sq a/f _____

Existing Method

Manufacturer: _____

Dimensions: _____

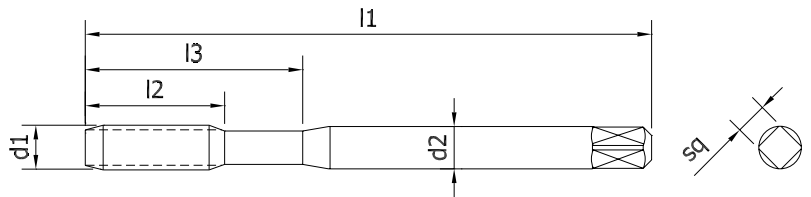
Tolerance: _____

Product No.: _____

Tool Material: _____

Coating: Uncoated Steam Oxide
 TiN TiAlN TiCN TeClube

Speed: _____



Workpiece Details

Component: _____

Material Group: _____

Material Grade: _____

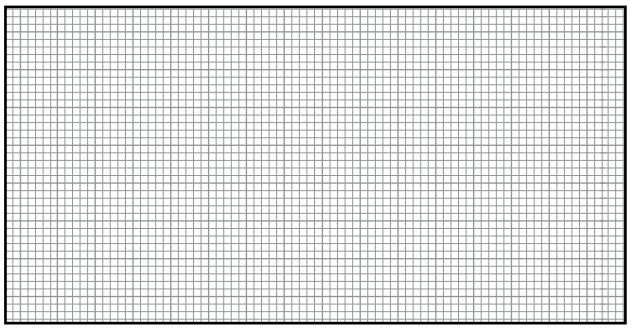
Characteristics of Material: Short Chipping Long Chipping

Tapping Hole Size: Drilled Cast Punched

Hole Type: Through Hole Blind Hole

Hole Depth: _____

Drawing / Notes



Machine Details

Machine Type: CNC Semi Auto Manual

Machine Direction: Vertical Horizontal Oblique

Work Piece Holder: Stationary Rotating

Coolant: Neat Oil Mist / Dry
 Emulsion >5% Emulsion >10%

Feed: CNC Mechanical Pneumatic
 Hydraulic Manual

Tapping Attachment:

Tapping Chuck Tension Compression

Tapping Attachment

Tapping Chuck (rigid)

Collet Chuck (length compensating)

Please copy and fax to our Special Sales Dept. on 1800 804 084