

DXJ Jobber Drills

When drilling materials that produce long stringy swarf with conventional twist drills, the swarf wraps around the drill. This lends itself to poor productivity.

The new DXJ drill eliminates this issue, due to its generated curved cutting lips, the chips produced are short.

Benefits

- Produces short chips
- Optimal point stability
- Accurate positional & hole size
- Greater productivity in deeper drillings



Product Group	A1130
Material	HSS Co
Surface Finish	TiAIN
Colour Ring & Application	Universal
Geometry	35° Helix
Point Type	h8 - Radius cutting lips
Shank Tolerance	h9

d ₁	l ₁	l ₂	Price	Item #
3.0	61	33		432366
3.1	65	36		424538
3.2	65	36		424545
3.3	65	36		424552
3.4	70	39		424569
3.5	70	39		424576
3.6	70	39		424583
3.7	70	39		424590
3.8	75	43		424606
3.9	75	43		424613
4.0	75	43		424620
4.1	75	43		424637
4.2	75	43		424644
4.3	80	47		424651
4.4	80	47		424668
4.5	80	47		424675
4.6	80	47		424682
4.7	80	47		424699
4.8	86	52		424705
4.9	86	52		424712
5.0	86	52		424729
5.1	86	52		424736
5.2	86	52		424743
5.3	86	52		424750
5.4	93	57		424767
5.5	93	57		424774
5.6	93	57		•
5.7	93	57		424781
5.8	93	57		424798
5.9	93	57		424804
6.0	93	57		424811
6.1	101	63		424828
6.2	101	63		424835
6.3	101	63		424842
6.4	101	63		424859
6.5	101	63		424866
6.6	101	63		424873
6.7	101	63		424880
6.8	109	69		424897
6.9	109	69		424903
7.0	109	69		424910
7.1	109	69		424927
7.2	109	69		424934
7.3	109	69		424941

Features

- Curved cutting lips
- X-type web thinning
- Solid core design
- Premium cobalt grade High Speed Steel
- Super smooth TiAIN coating
- 35° Flute helix

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7.4	109	69		424958
7.5	109	69		424965
7.6	117	75		424972
7.7	117	75		424989
7.8	117	75		424996
7.9	117	75		425009
8.0	117	75		425016
8.1	117	75		425023
8.2	117	75		425030
8.3	117	75		425047
8.4	117	75		425054
8.5	117	75		425061
8.6	125	81		425078
8.7	125	81		425085
8.8	125	81		425092
8.9	125	81		425108
9.0	125	81		425115
9.1	125	81		425122
9.2	125	81		425139
9.3	125	81		425146
9.4	125	81		425153
9.5	125	81		425160
9.6	133	87		425177
9.7	133	87		425184
9.8	133	87		425191
9.9	133	87		425207
10.0	133	87		425214
10.1	133	87		425221
10.2	133	87		425238
10.5	133	87		425245
10.8	133	87		425252
11.0	142	94		425269
11.1	142	94		•
11.2	142	94		425276
11.5	142	94		425283
11.8	142	94		425290
12.0	151	101		425306
12.2	151	101		425313
12.5	151	101		425320
12.8	151	101		425337
13.0	151	101		425344



Product Advice
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