

**Release Date: 01/08/09 (BM3)
01/10/09 (BM2, BF2, BF3)**

Sharepoint No: NPP00095



BlackMAX Drill Sets

New to P&N, these medium price-point drill sets are made in Australia to Sutton Tools specifications.

Features

- Made from HSS for DIY / Industrial use.
- Steam Oxide finish reduces chip build up on the cutting edge and is a better choice when drilling ferrous materials ie steels.

Helpful Hints

- Always apply firm consistent pressure
- Withdraw drill bit regularly to clear flutes
- Pilot holes for larger drill bits should not exceed 25% of the larger size as it can cause grabbing and breakage
- Drilling steels with sizes above 6mm (1/4") drill bits should not exceed 1200 RPM
- Ensure chuck is tightened correctly to avoid slippage
- Tilting the drill bit after the hole has been started could cause the drill bit to break

Warning

You must wear appropriate personal protective equipment (PPE) when using power tool accessories. We recommend you use Sutton Tools Lubricating Fluid to extend the life of the tool.



BM2

BM3

BF2

BF3

Description	Pieces	Item #	Barcode	List Price	Inv Price	Product Group
						A1202
						Packaging
						ABS Plastic Case
						Order Quantity
						1
BM2 BlackMAX Metric Drill Set 1.0 – 10.0mm x 0.5	19	150B00BM2	9311744436187			
BM3 BlackMAX Metric Drill Set 1.0 – 13.0mm x 0.5	25	150B00BM3	9311744436194			
BF2 BlackMAX Imperial Drill Set 1/16 – 3/8 x 64ths	21	150B00BF2	9311744436156			
BF3 BlackMAX Imperial Drill Set 1/16 – 1/2 x 64ths	29	150B00BF3	9311744436163			

Product Advice
BlackMAX Drill Sets



**PROMO
PRODUCT**

